

# *Importance of Human Factors in Quality Improvement*

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# *Error*

- You've carefully thought out all the angles.
- You've done it a thousand times.
- It comes naturally to you.
- You know what you're doing, its what you've been trained to do your whole life.
- Nothing could possibly go wrong, right ?

# Think Again.



# Outline

- Human Factors Defined
- What Do Human Factors Engineers do?
- Human Error Analysis: One Example Technique
- How should you get started?
- Document System Changes
- Conclusion

# *Human Factors Defined*

- Human Factors discovers and applies information about human behavior, abilities, limitations, and other characteristics to the design of tools, machines, systems, tasks, jobs, and environments for productive, safe, comfortable, and effective human use (Sanders and McCormick, 1993)
- Human Factors IS NOT ...
  - ▶ just applying checklists and guidelines
  - ▶ just using oneself as the model for designing things
  - ▶ just common sense

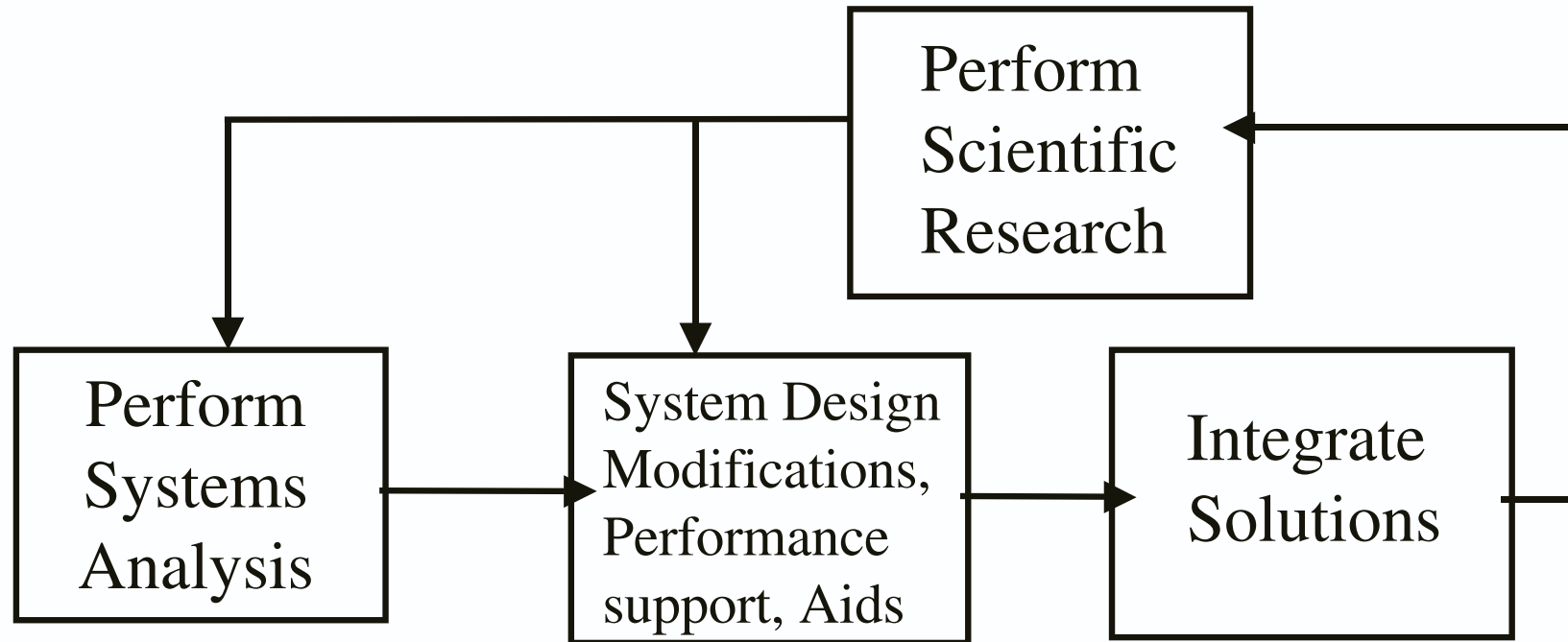
# *Cost of Ignoring Human Factors Is Poor Quality!*

- Increased probability of accidents and errors
- Less spare capacity to deal with emergencies
- Increased labor turnover
- Lower productive output
- Increases in lost time
- Higher medical costs
- Higher material costs
- Increased absenteeism
- Low quality work
- Injuries, strains

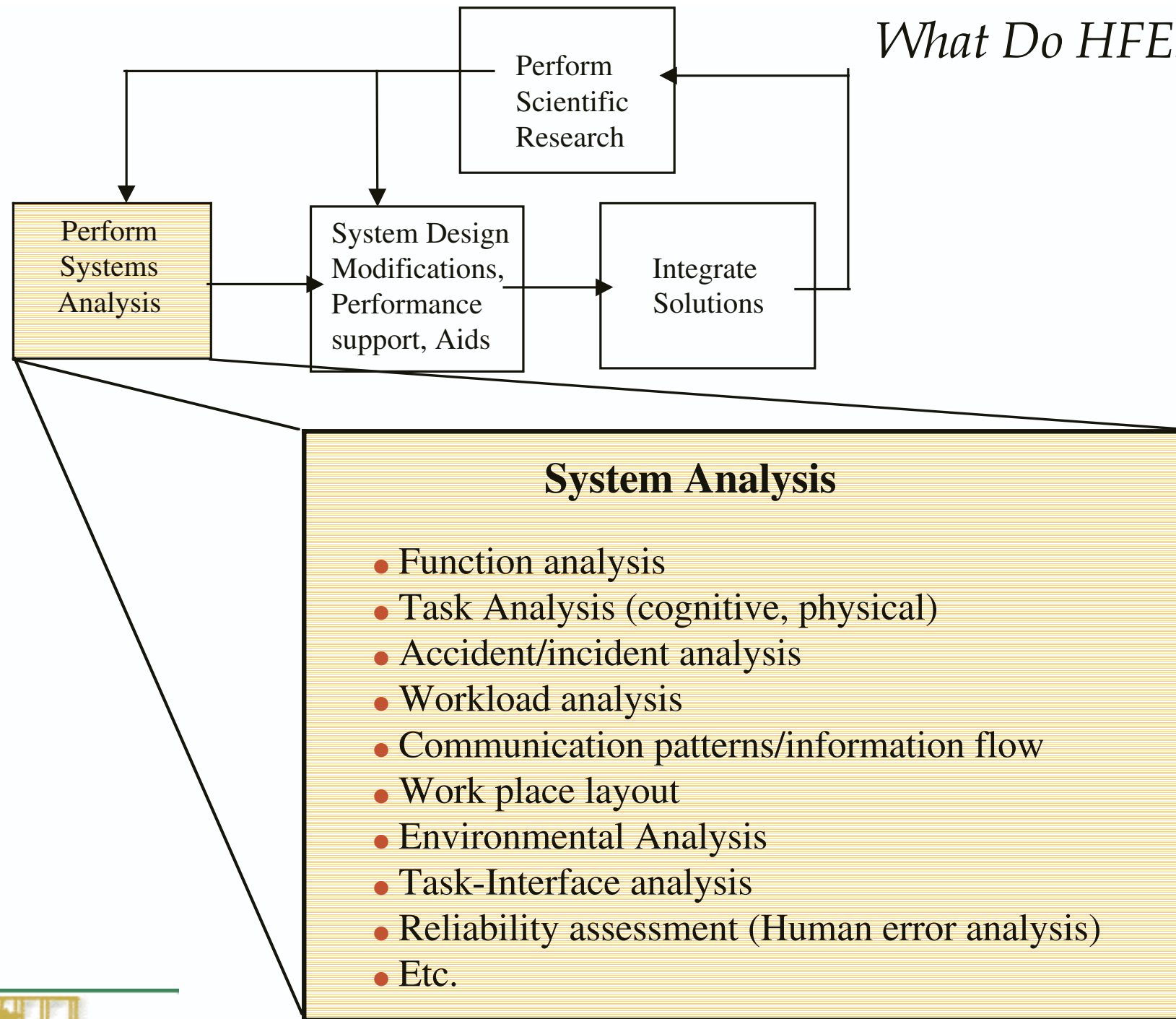
# *What Do HFEs Do?*

- Human Factors Engineering uses a *systems analysis* approach.
- Humans are considered a critical *system component*.
- HFEs analyze systems focusing on human operators to determine what they are required to do to achieve system goals.
- HFEs determine how the *system* can be designed or modified to meet goals.
- Humans have certain capabilities and limitations, and the system must be designed with an understanding of the human component subsystem requirements.

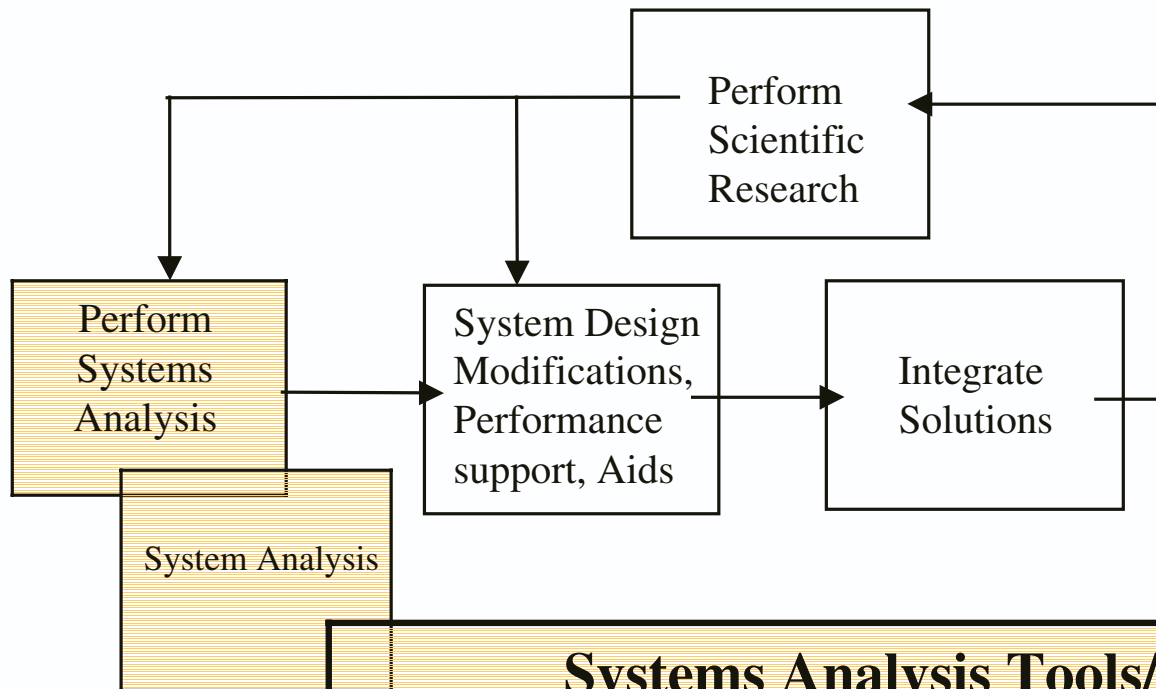
# *What Do HFEs Do?*







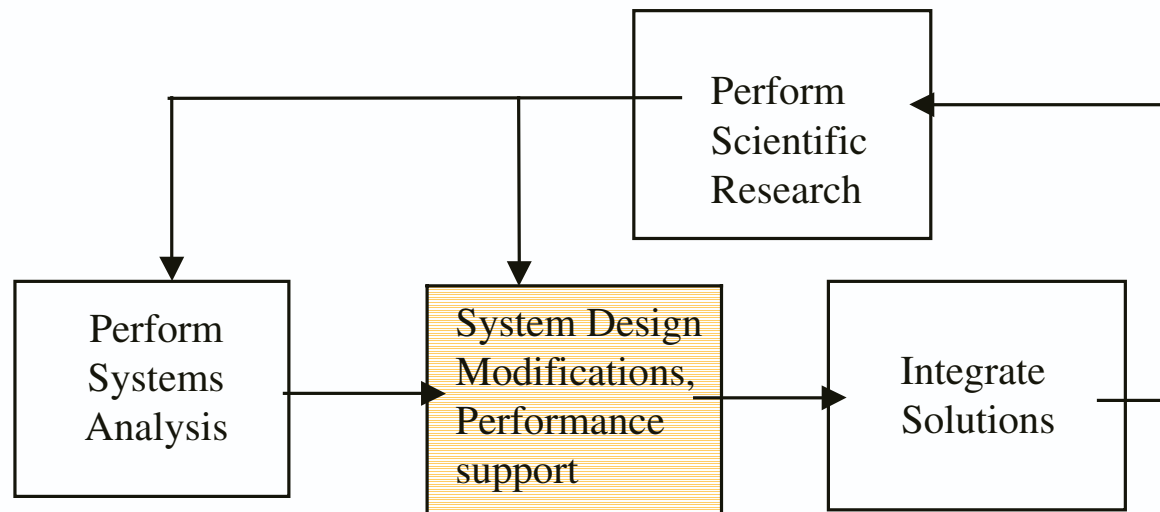
# What Do HFEs Do?



## Systems Analysis Tools/Techniques

- Activity sampling
- Hierarchical task analysis
- Link analysis
- Simulation studies
- Verbal protocols
- Interviews
- Questionnaires
- Critical Incident Techniques
- Decision action trees
- Decision ladders
- Operator action event trees
- Time line analysis
- Time and motion study
- Etc.

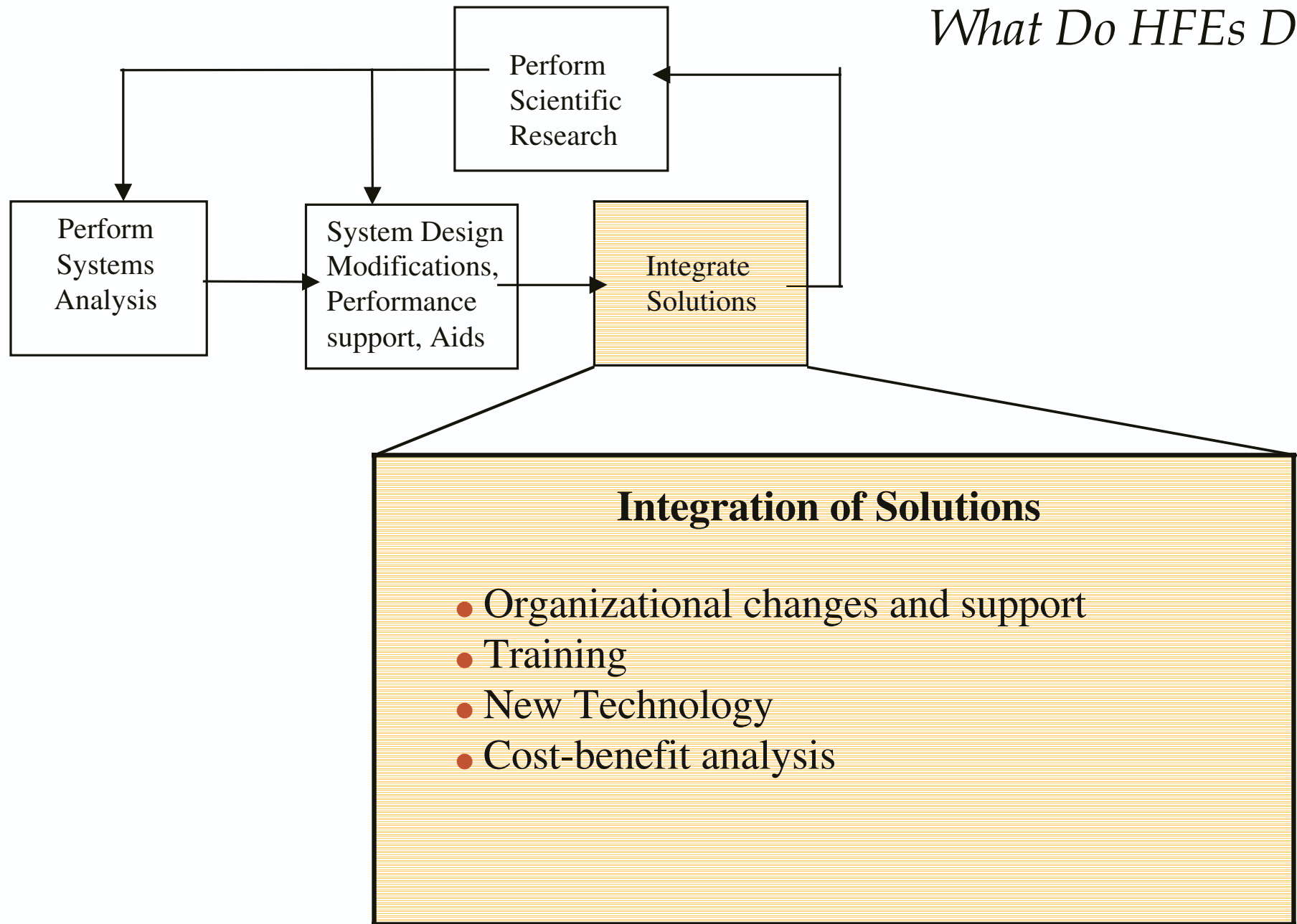
# *What Do HFEs Do?*



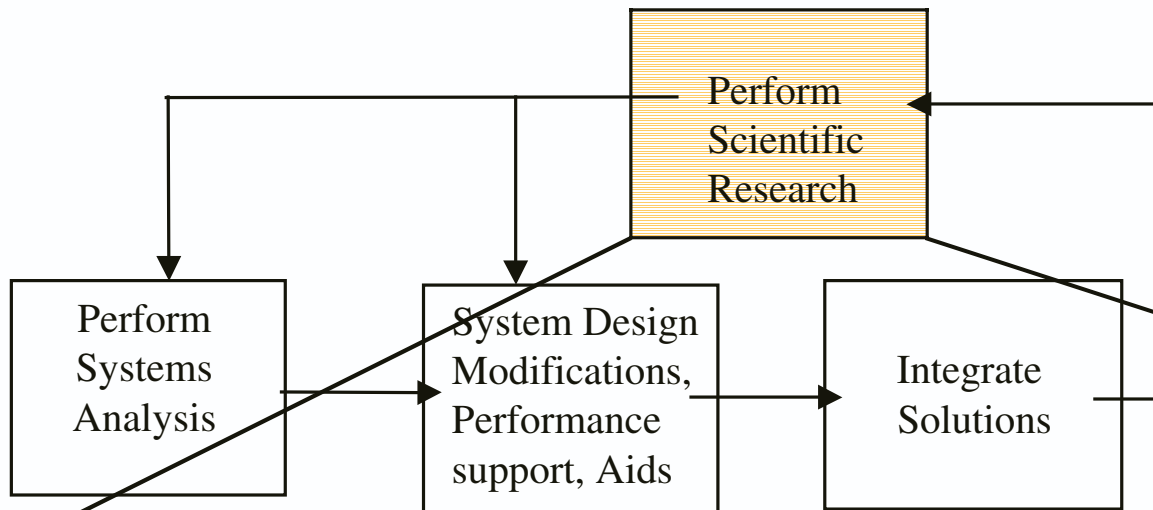
## **System Modifications**

- Redesign of workflow (task sequence, responsibility)
- Environmental improvements (noise, lighting, alarms)
- Redesign of information flow
- Development of support technology
- Changes to system interfaces
- Suggest changes to organizational policies
- Develop training programs
- Incorporation of safety systems

# *What Do HFEs Do?*



# What Do HFEs Do?



## Human Factors Research

- R&D of system and task analysis techniques
- Human decision making
- Cognitive modeling
- Mental workload
- Visual performance
- Shift work
- Simulation and modeling
- Display of information
- Effects of aging on performance
- Adaptive displays
- Communication
- Test and Evaluation
- Usability Testing
- Human computer interaction
- Safety
- Training
- Biomechanics
- Physical workload
- Manual material handling
- Human Error
- Virtual Environments
- Complex system modeling
- Human control and tracking
- Auditory perception
- Multi-modal interfaces
- Individual differences

# *Human Error Analysis: One Example of a Human Factors Analysis Technique*

# *Human Error and Accidents*

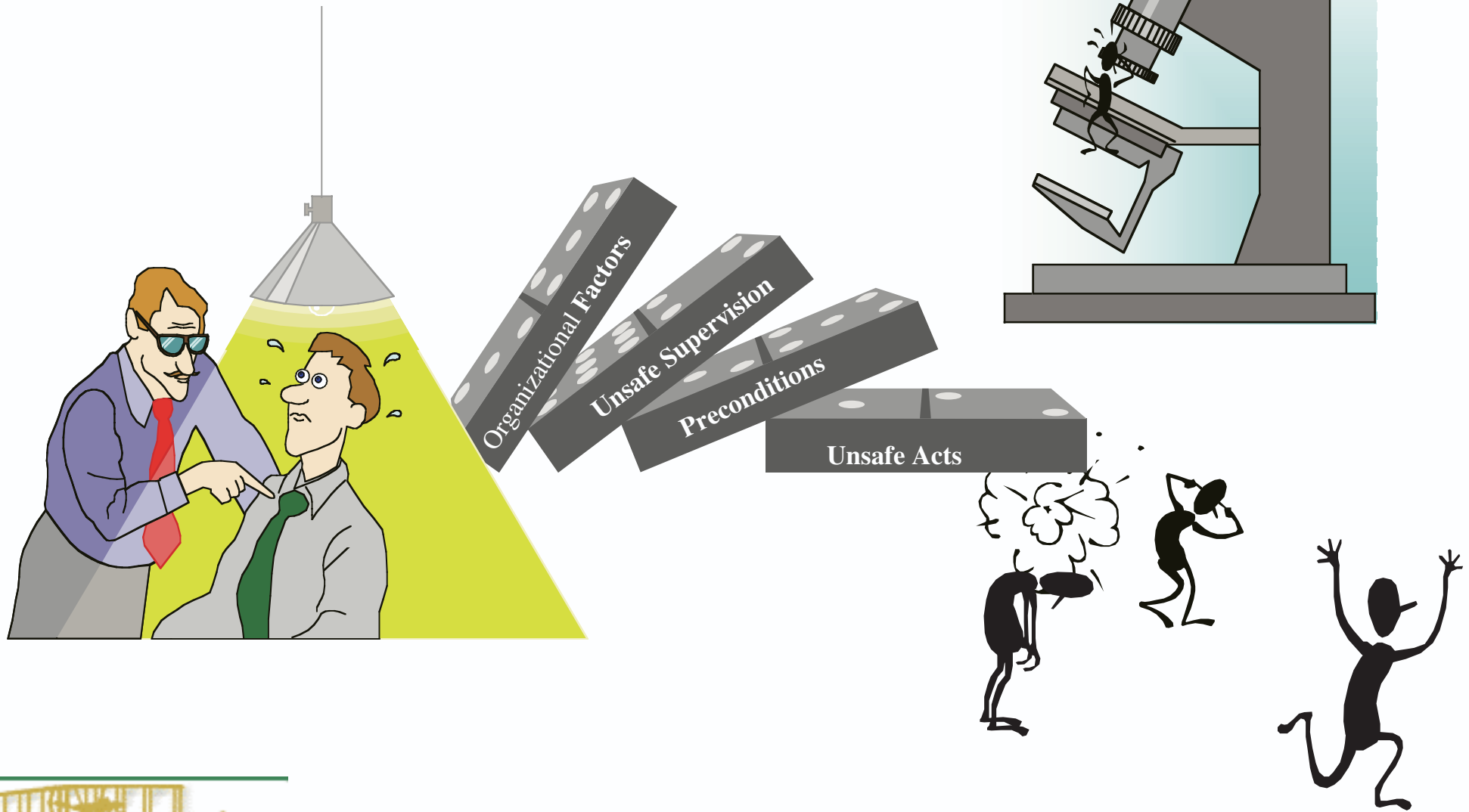
- **“Human beings by their very nature make mistakes; therefore, it is unreasonable to expect error-free human performance.”**
  - **Shappell & Wiegmann, 1997**

# *Human Error and Accidents*

- It is not surprising then, that human error has been implicated in 60-80% of accidents in complex systems.
- In fact, while accidents solely attributable to environmental and mechanical factors have been greatly reduced over the last several years, those attributable to human error continue to plague organizations.



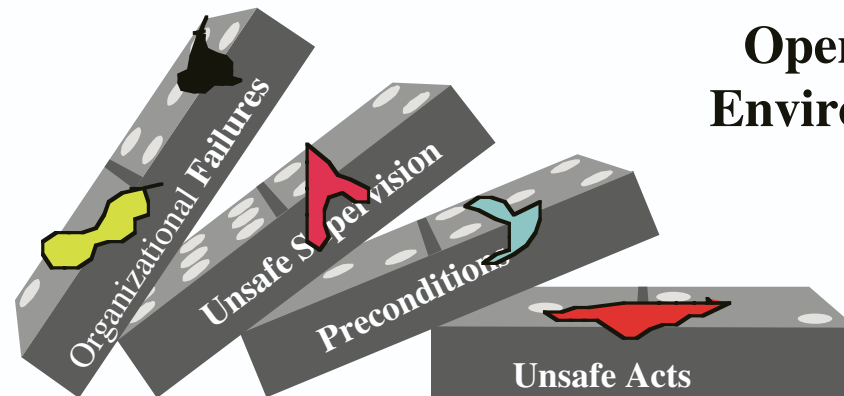
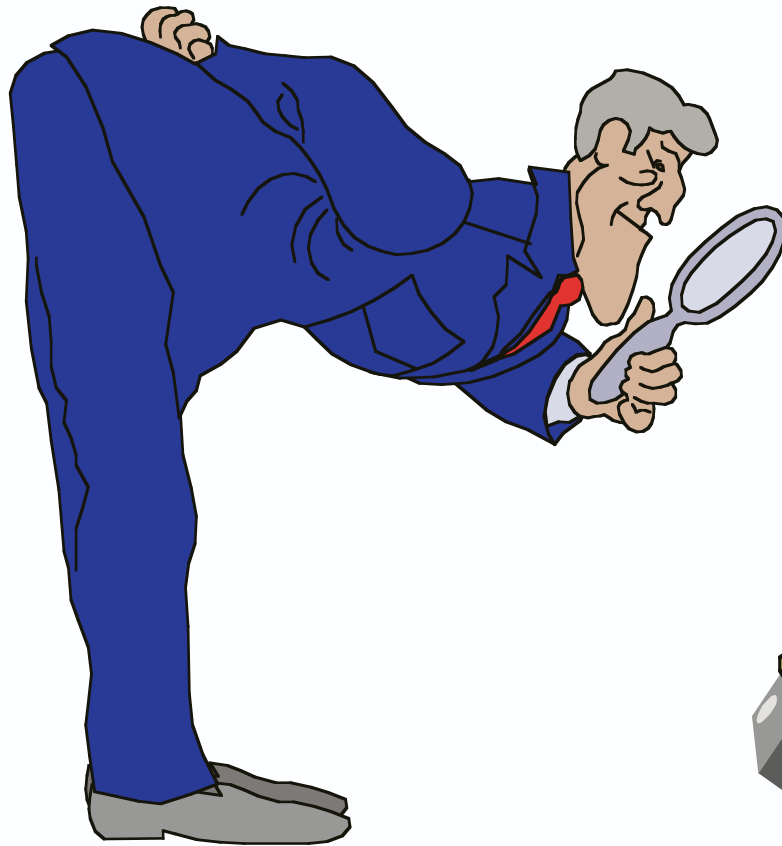
# Where Do We Usually Look to Prevent Accidents?



# *Human Error and Accidents*

- Why is the human blamed?
  - ▶ It is human nature to blame what appears to be the active operator when something goes wrong.
  - ▶ Our legal system is geared toward the determination of responsibility, fault, and blame.
  - ▶ It is easier for management to blame the worker than to accept the fact that the workplace, procedure, environment, or system needs improving.
  - ▶ The forms we fill out to investigate accidents are usually modeled after the unsafe act, unsafe condition dichotomy.

# *Where Should We Look to Prevent Accidents?*



**Operating  
Environment**

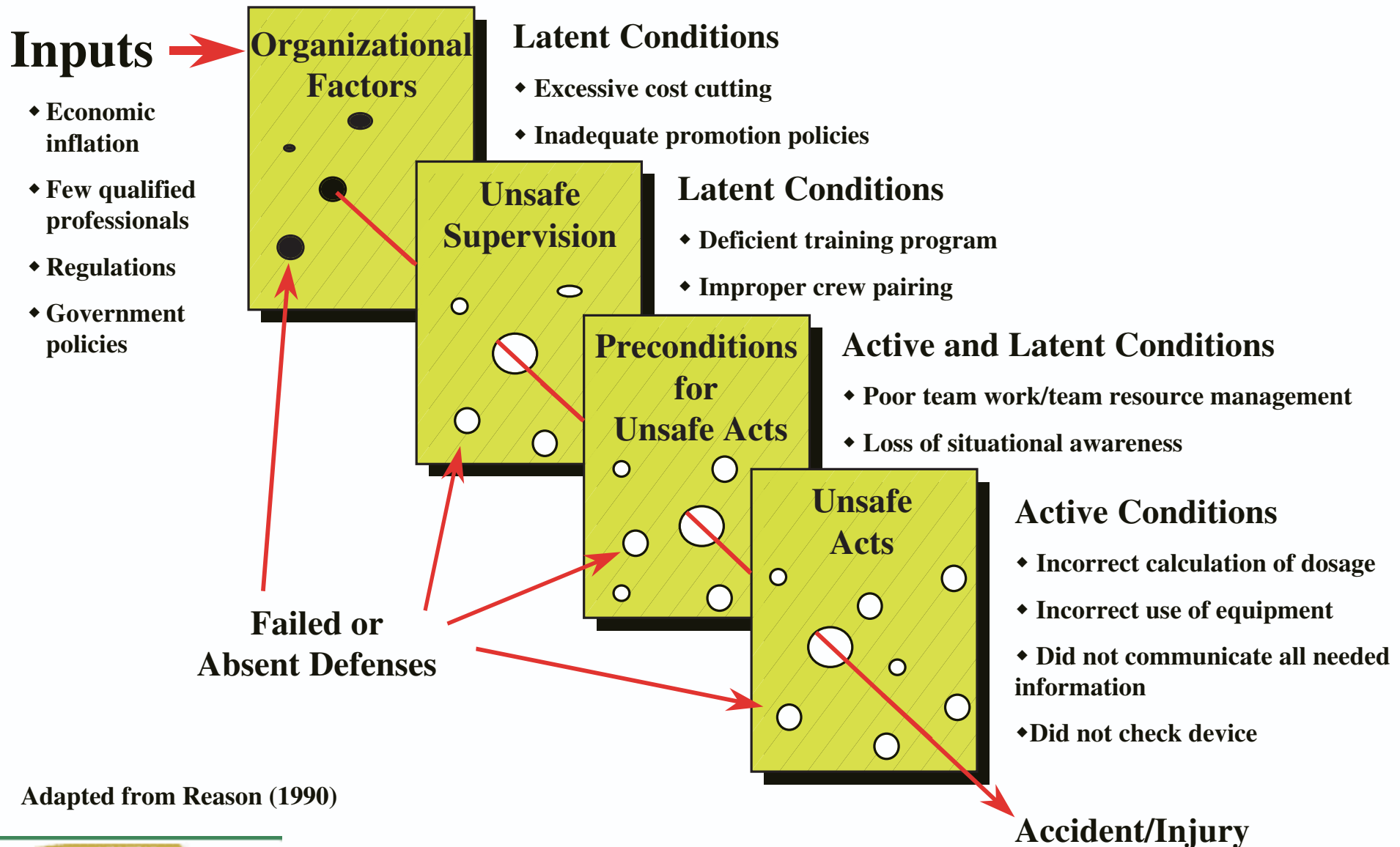
# *Human Factors Analysis and Classification System (HFACS)*

- HFACS is based on the “Swiss Cheese” model of error by James Reason (1990)
- Applied to human error analysis in aviation by
  - ▶ Scott Shapell, Ph.D., Civil Aeromedical Institute and
  - ▶ Doug Wiegmann, Ph.D., University of Illinois

# *HFACS: Guiding Principles*

- Principle 1: Health care systems are similar in nature to other complex productive systems.
- Principle 2: Human errors are inevitable within such a system.
- Principle 3: Blaming errors on the human is like blaming a mechanical failure on the device.
- Principle 4: An accident, no matter how minor, is a failure of the system.
- Principle 5: Accident investigation and error prevention go hand-in-hand.

# Breakdown of a Productive System

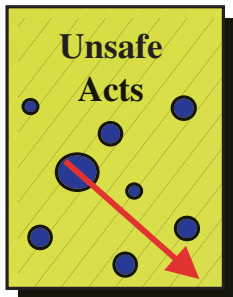
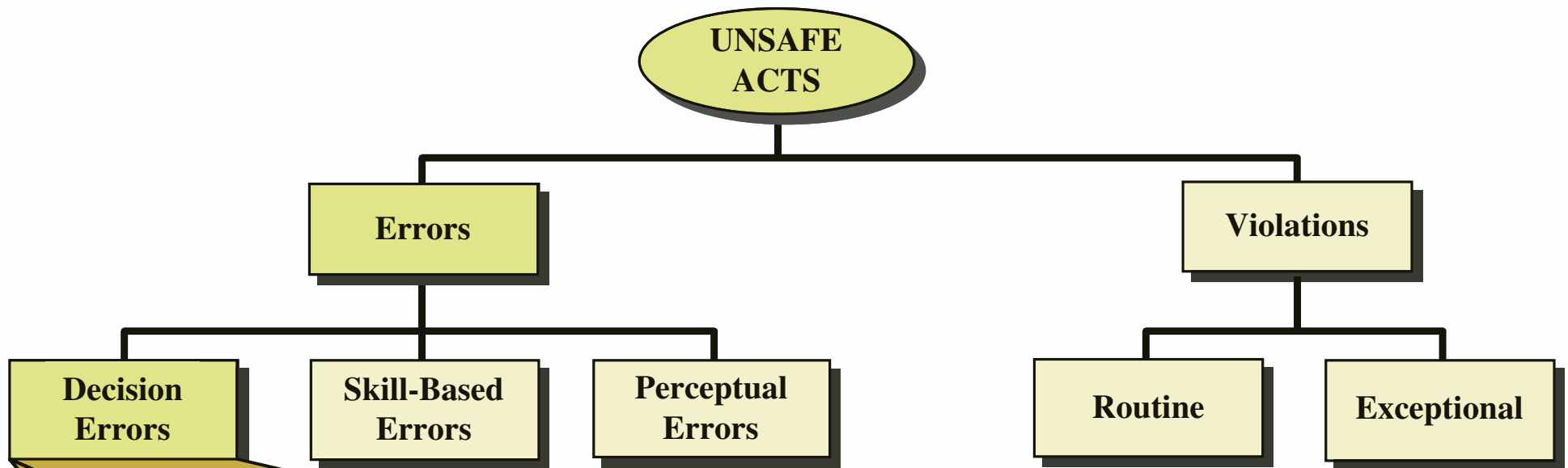


Adapted from Reason (1990)



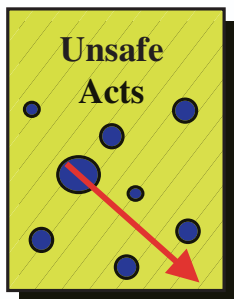
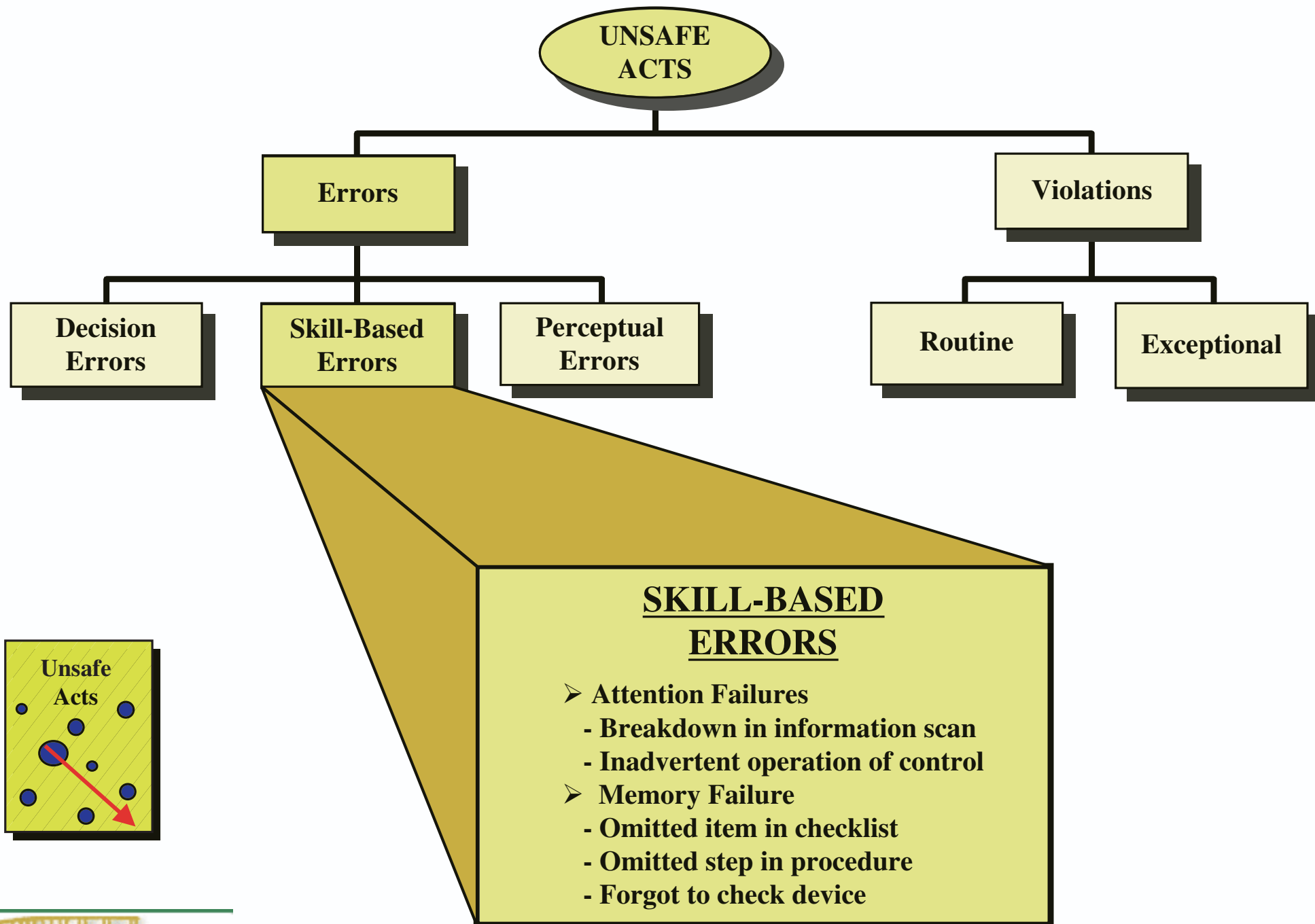
**WRIGHT STATE**  
UNIVERSITY

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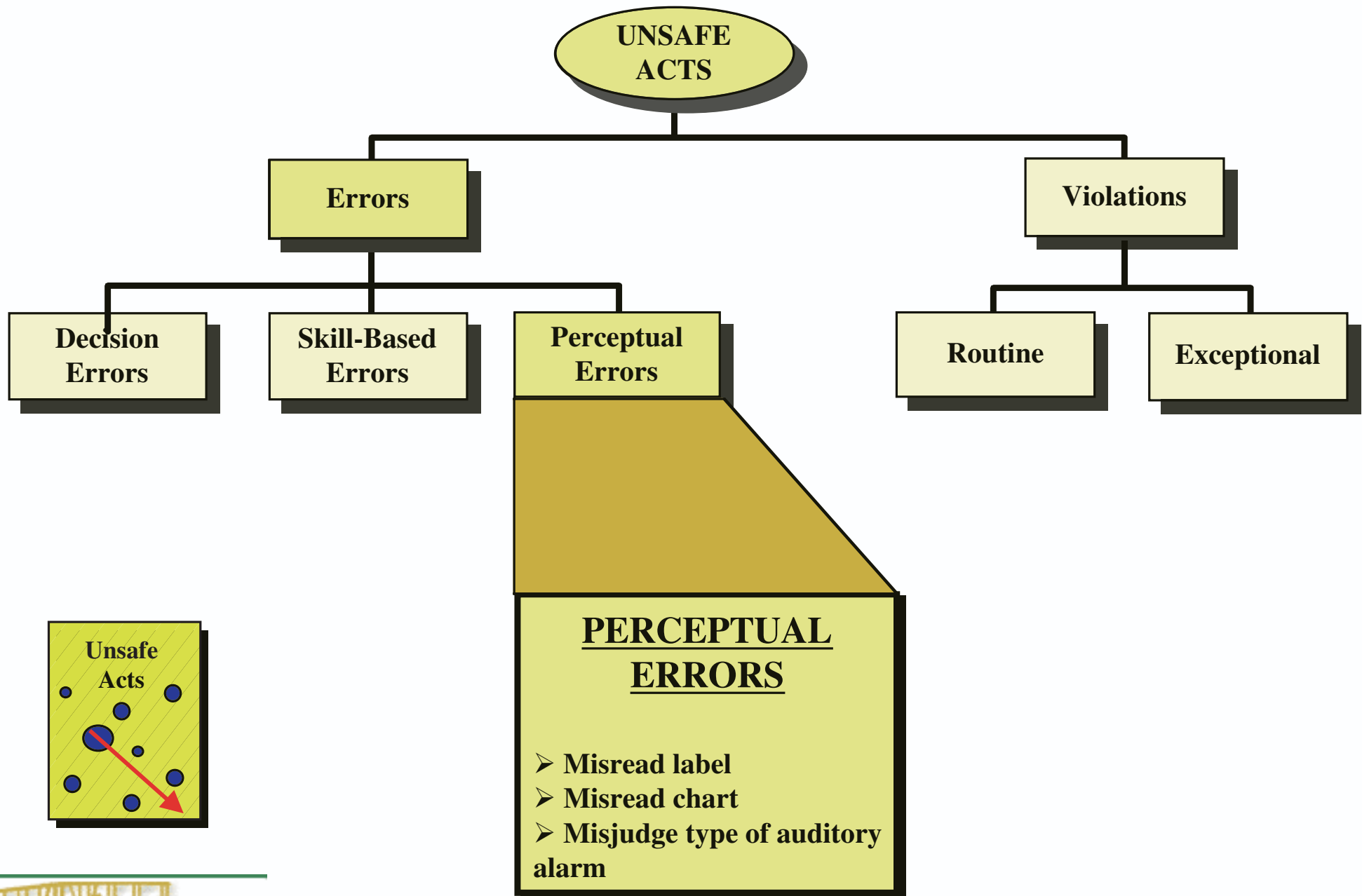


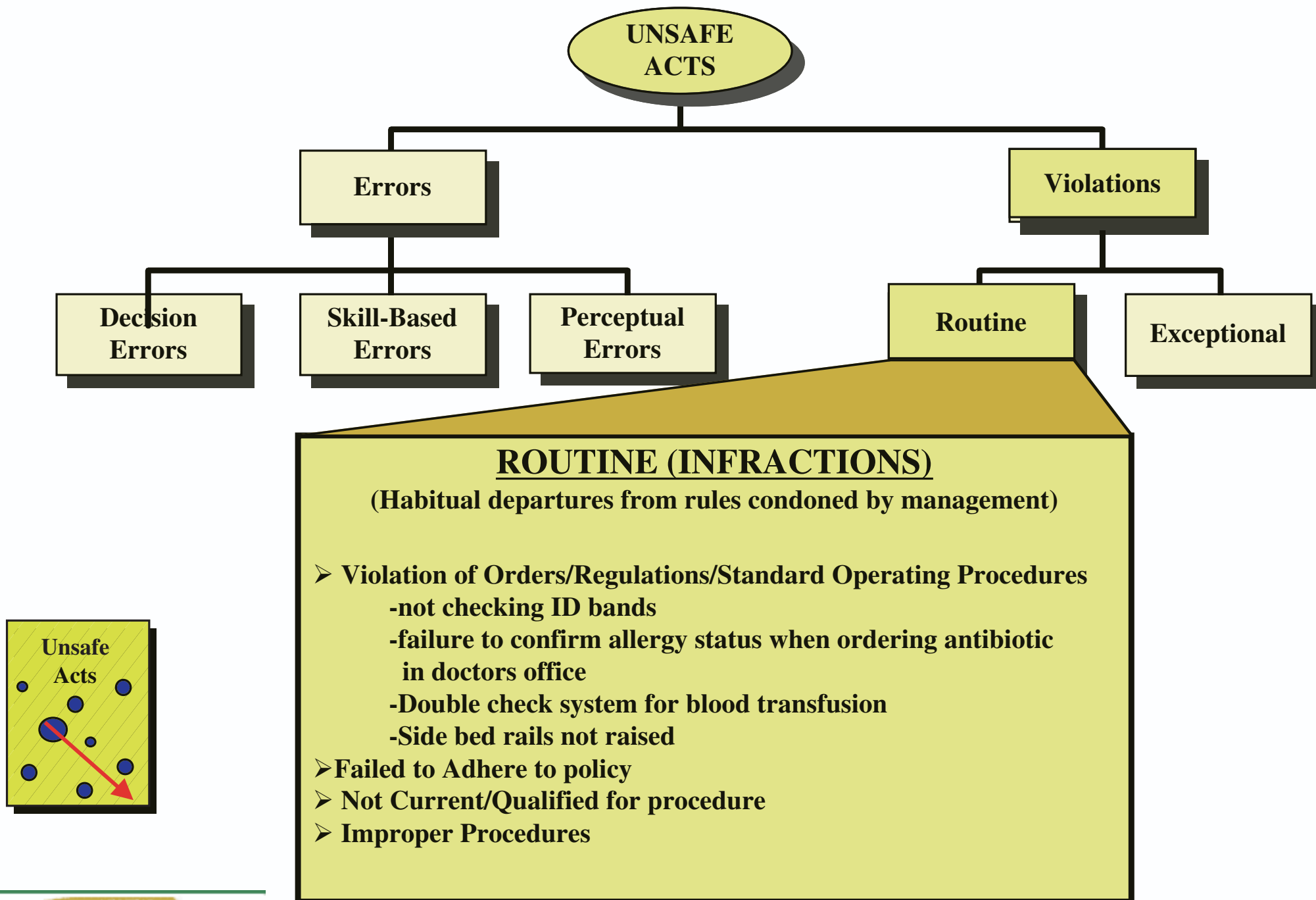
### DECISION ERROR

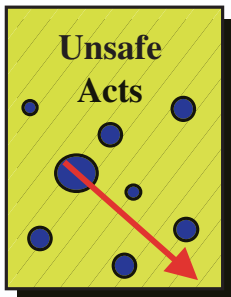
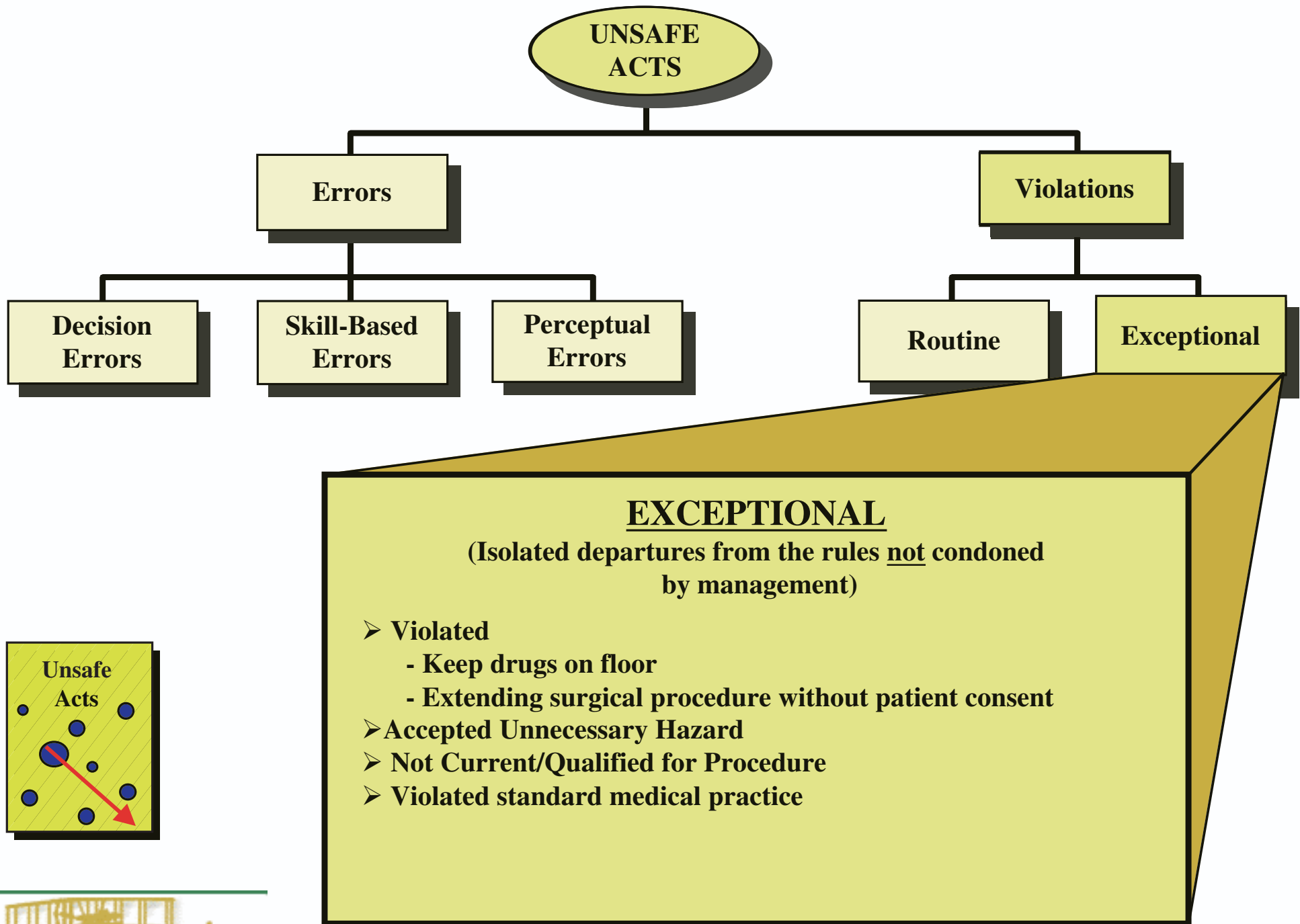
- Rule-based Decisions
  - If X, then do Y
  - Highly Procedural
- Choice Decisions
  - Knowledge-based
- Ill-Structured Decisions
  - Problem solving

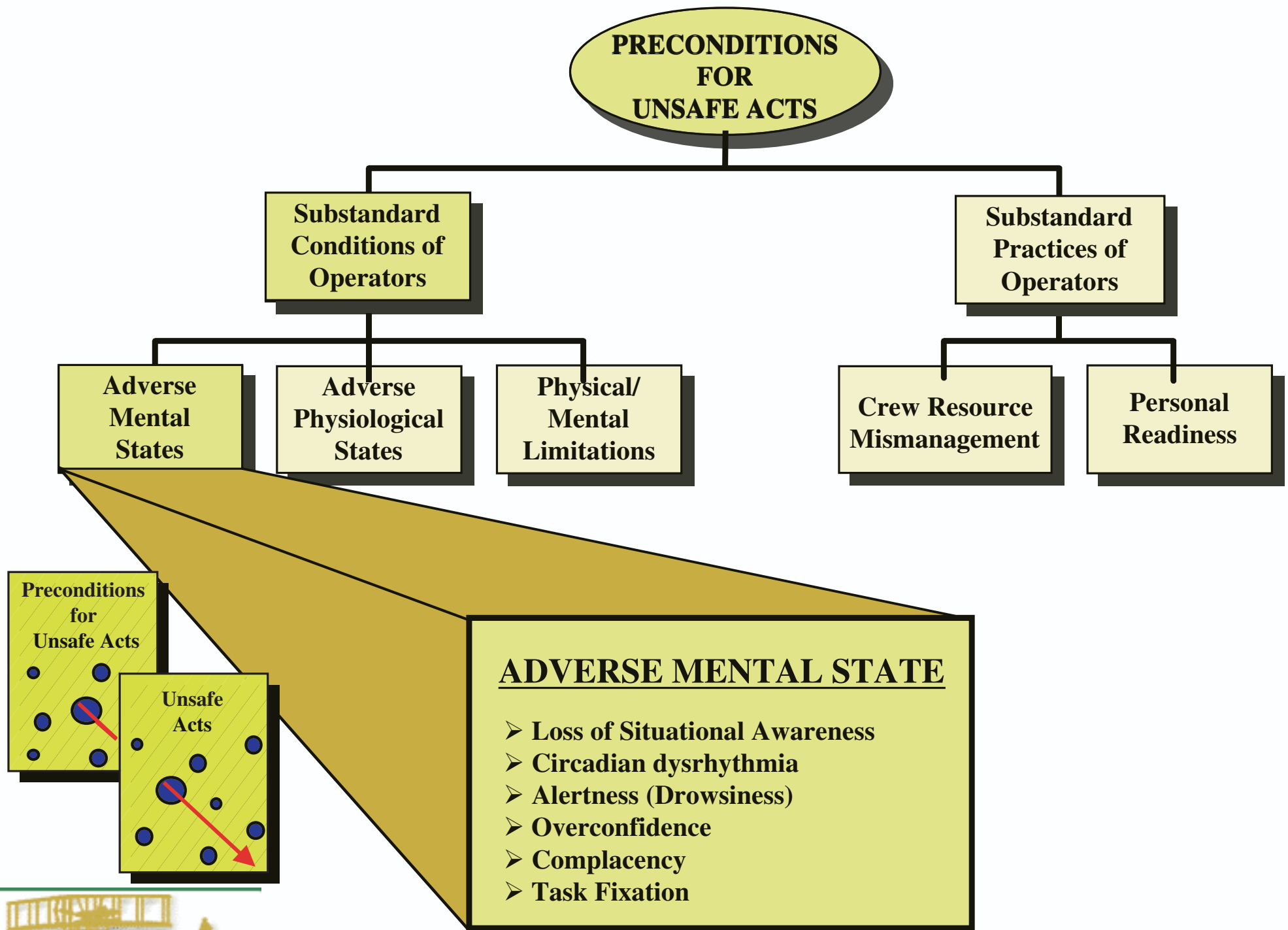












# PRECONDITIONS FOR UNSAFE ACTS

## Substandard Conditions of Operators

## Substandard Practices of Operators

Adverse  
Mental  
States

Adverse  
Physiological  
States

Physical/  
Mental  
Limitations

Crew Resource  
Mismanagement

Personal  
Readiness

Preconditions  
for  
Unsafe Acts

Unsafe  
Acts

## ADVERSE PHYSIOLOGICAL STATES

- Medical Illness
- Extreme fatigue

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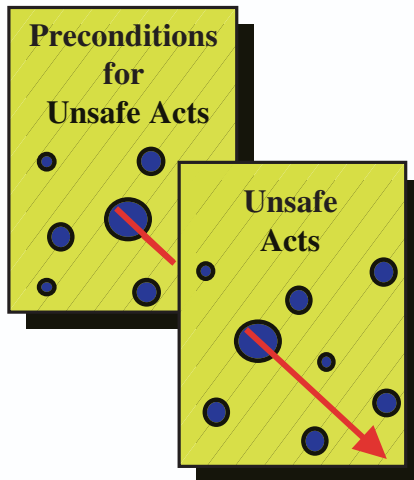
Physical/  
Mental  
Limitations

Crew Resource  
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## PHYSICAL/MENTAL LIMITATIONS

- Lack of Sensory Input
- Limited Reaction Time
- Incompatible Physical Capabilities
- Incompatible Intelligence/Aptitude



# PRECONDITIONS FOR UNSAFE ACTS

## Substandard Conditions of Operators

Adverse  
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## Substandard Practices of Operators

Crew Resource  
Mismanagement

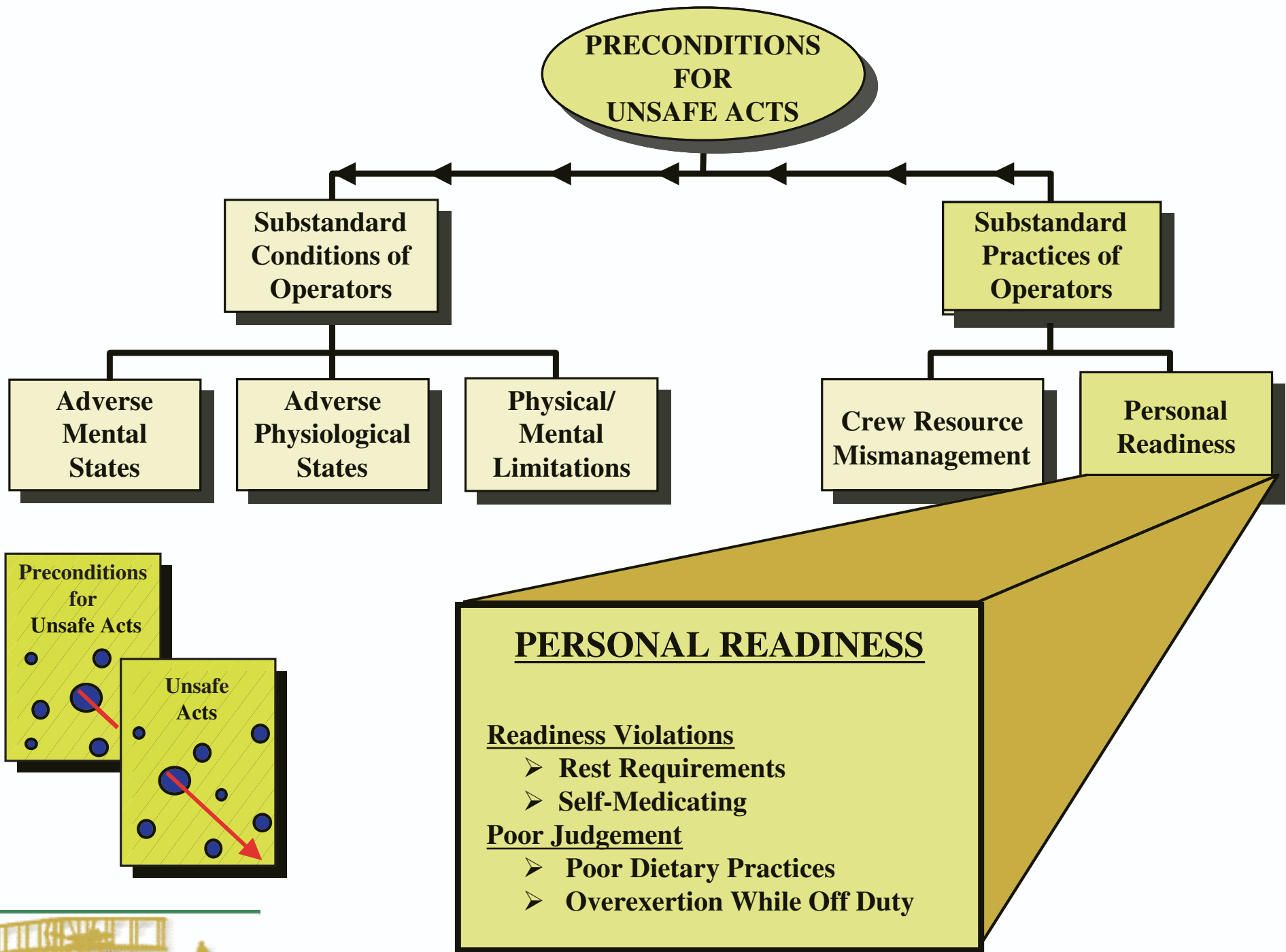
Personal  
Readiness

## CREW RESOURCE MISMANAGEMENT

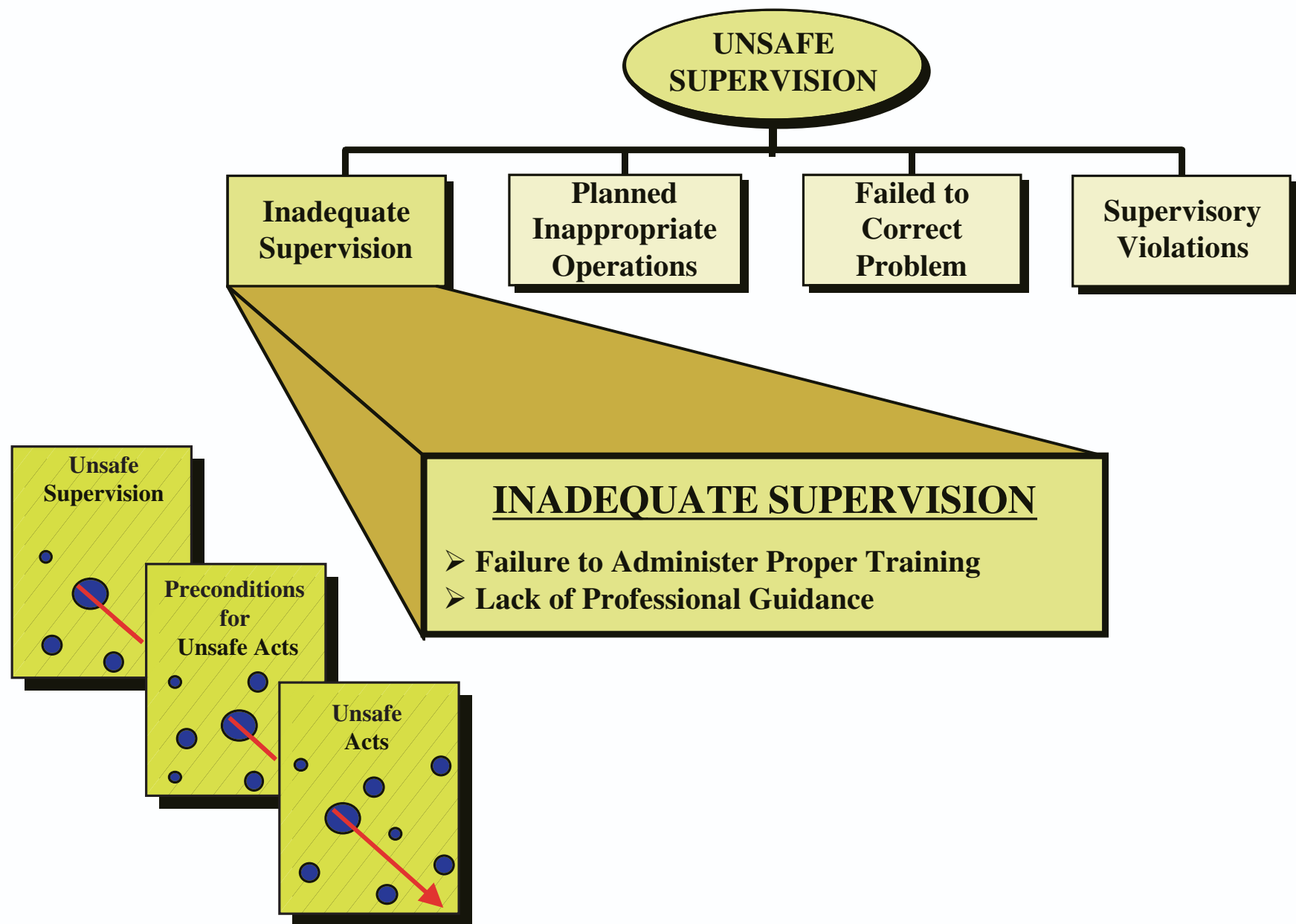
- Not Working as a Team
- Poor team Coordination
- Improper Briefing Before a Procedure
- Inadequate Coordination of materials/technologies/human resources

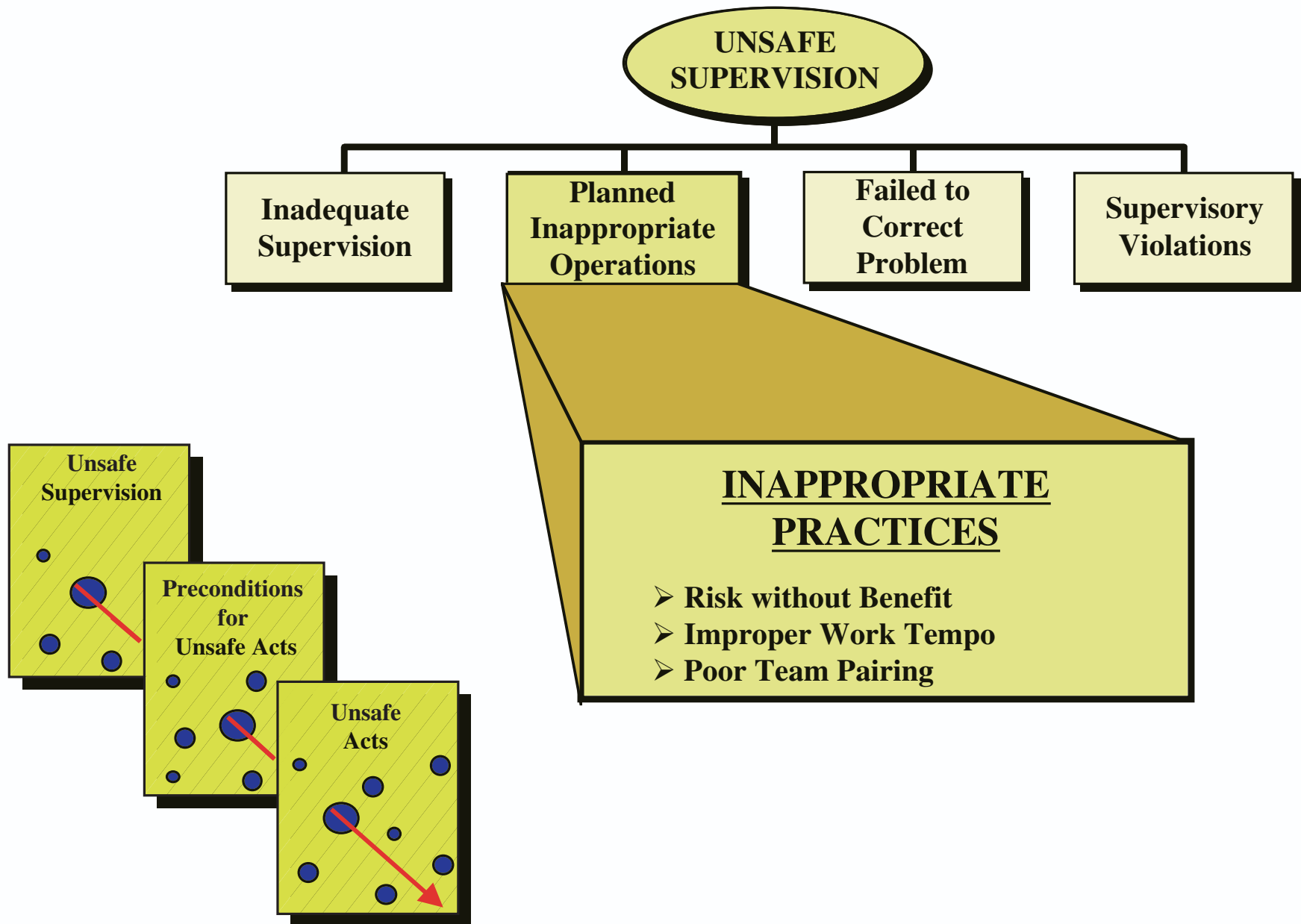
Preconditions  
for  
Unsafe Acts

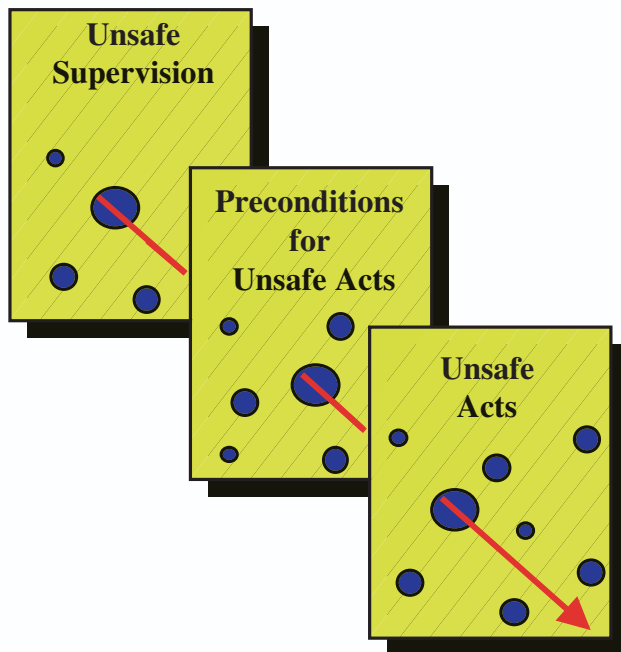
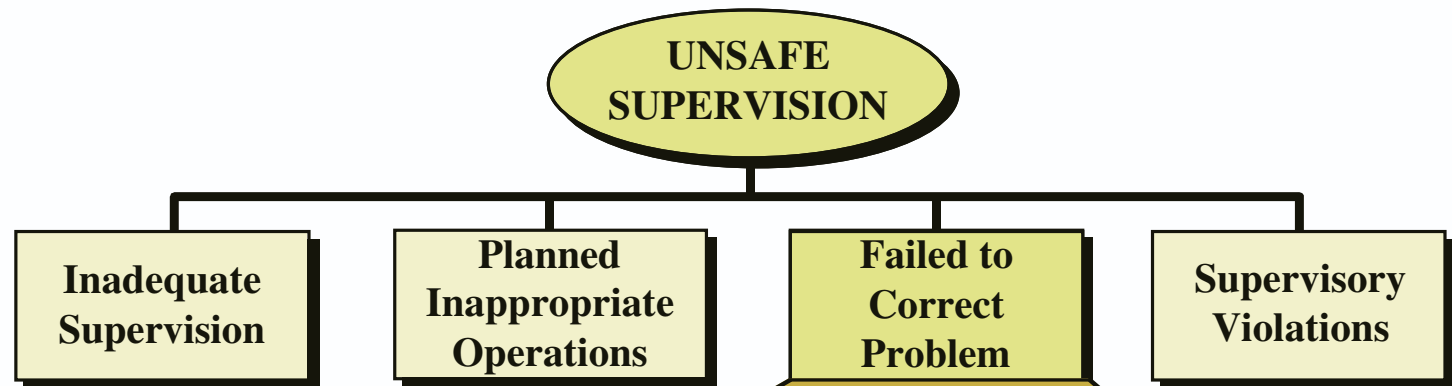
Unsafe  
Acts

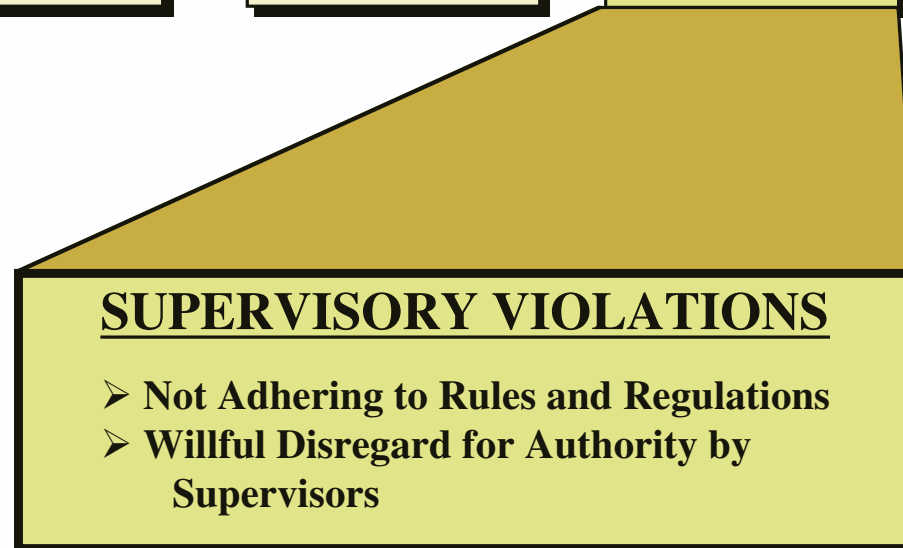
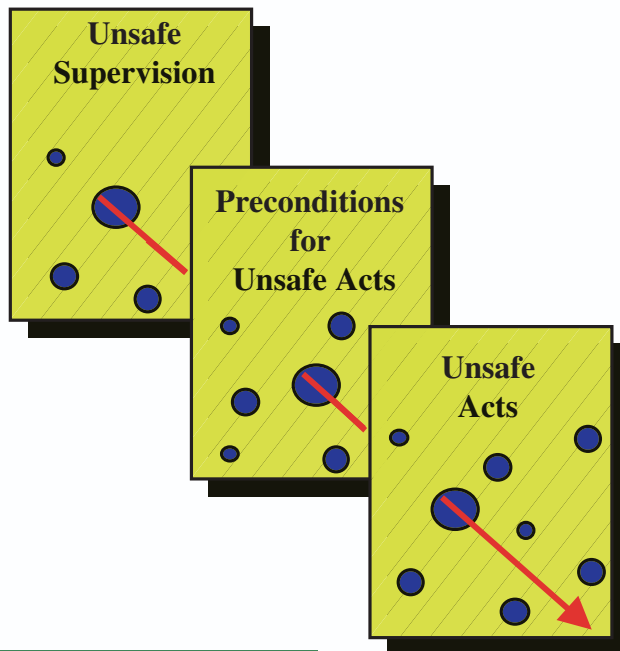
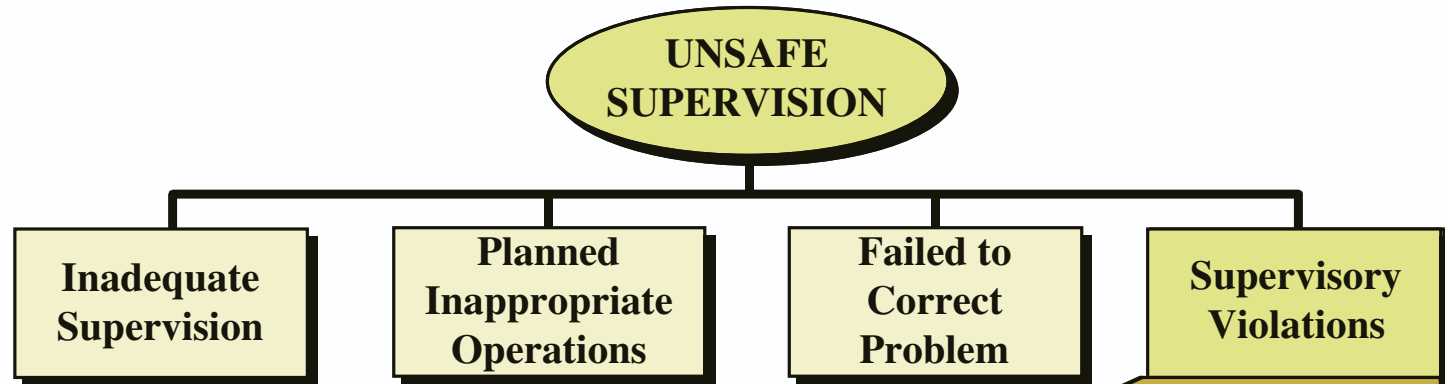


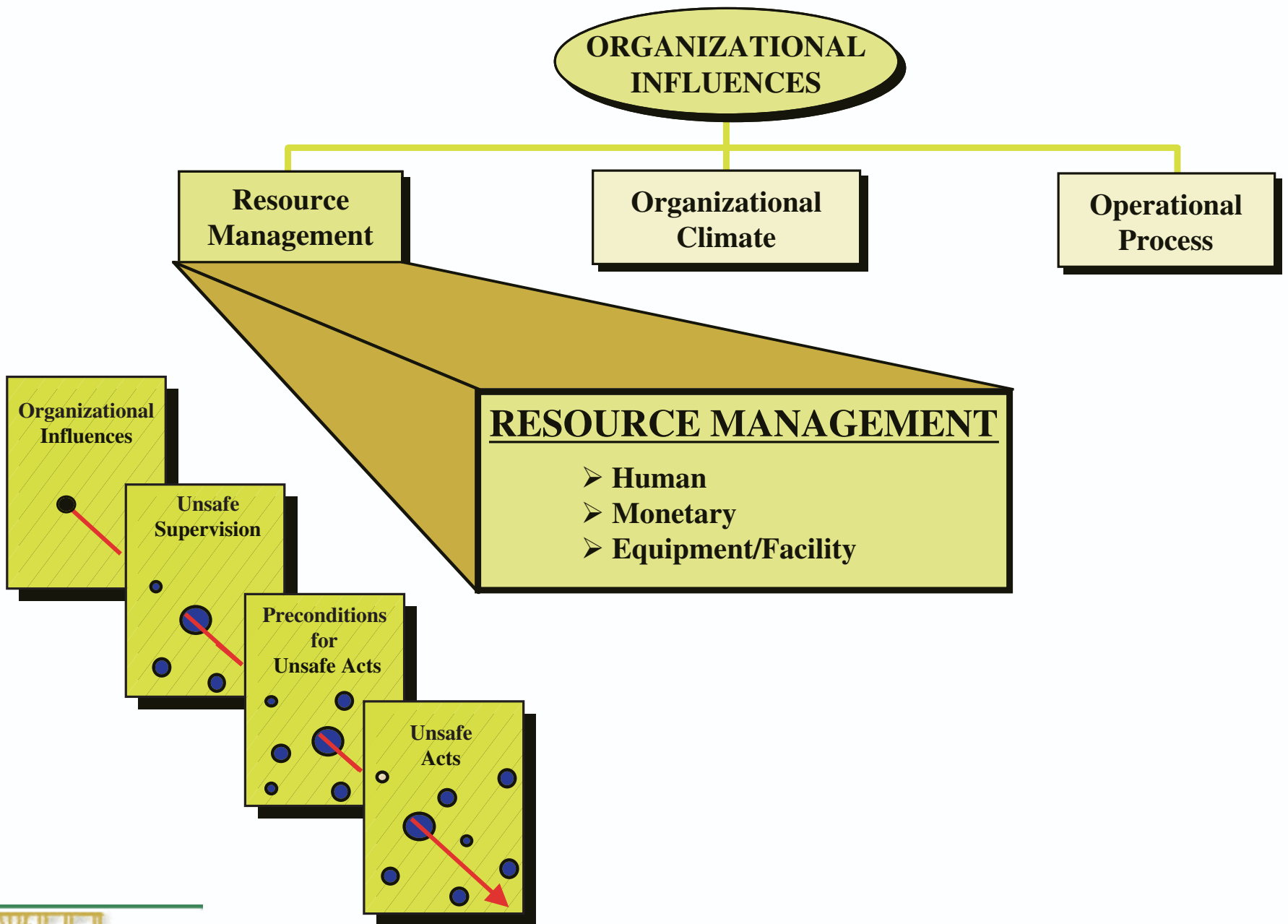


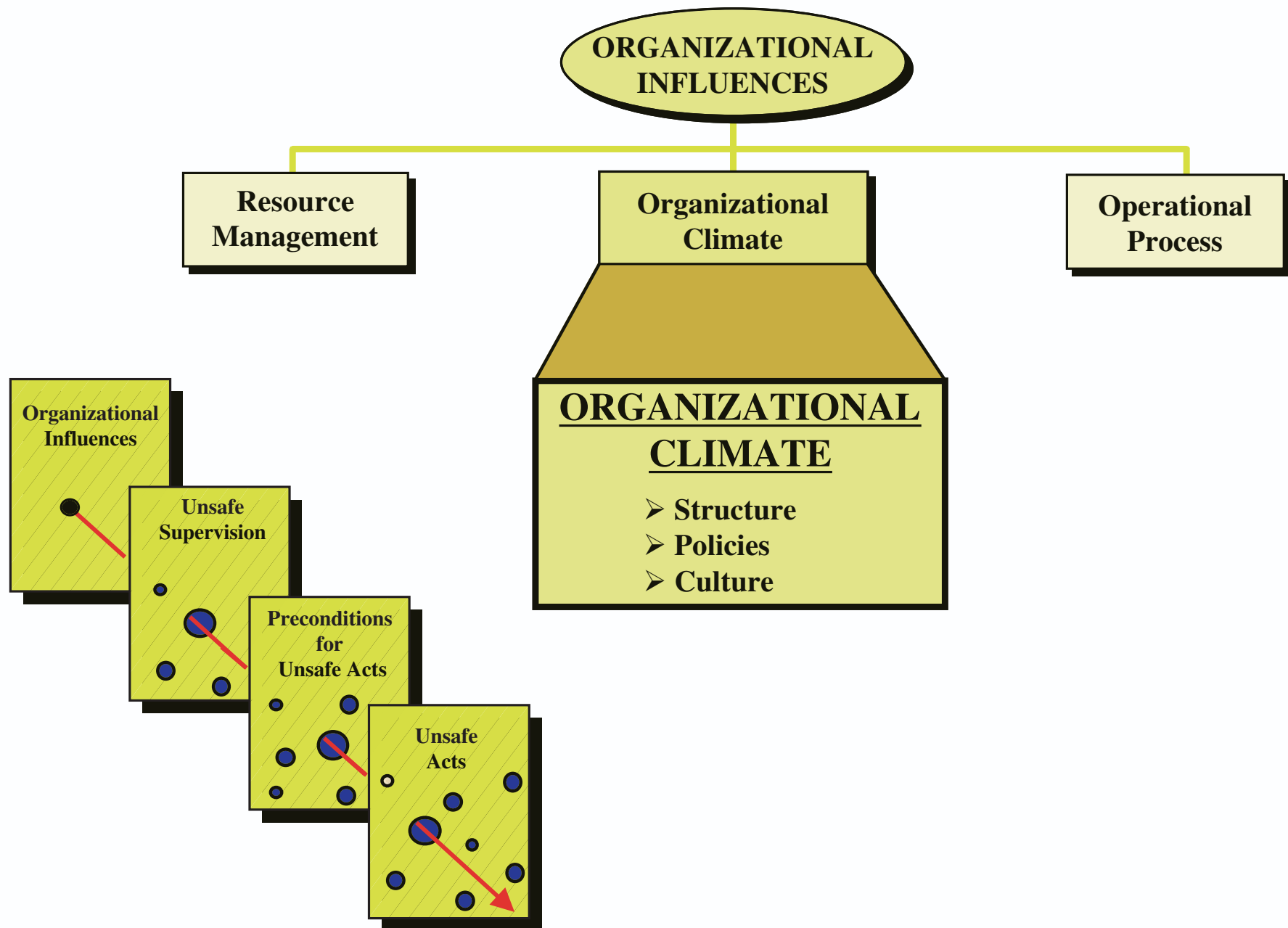


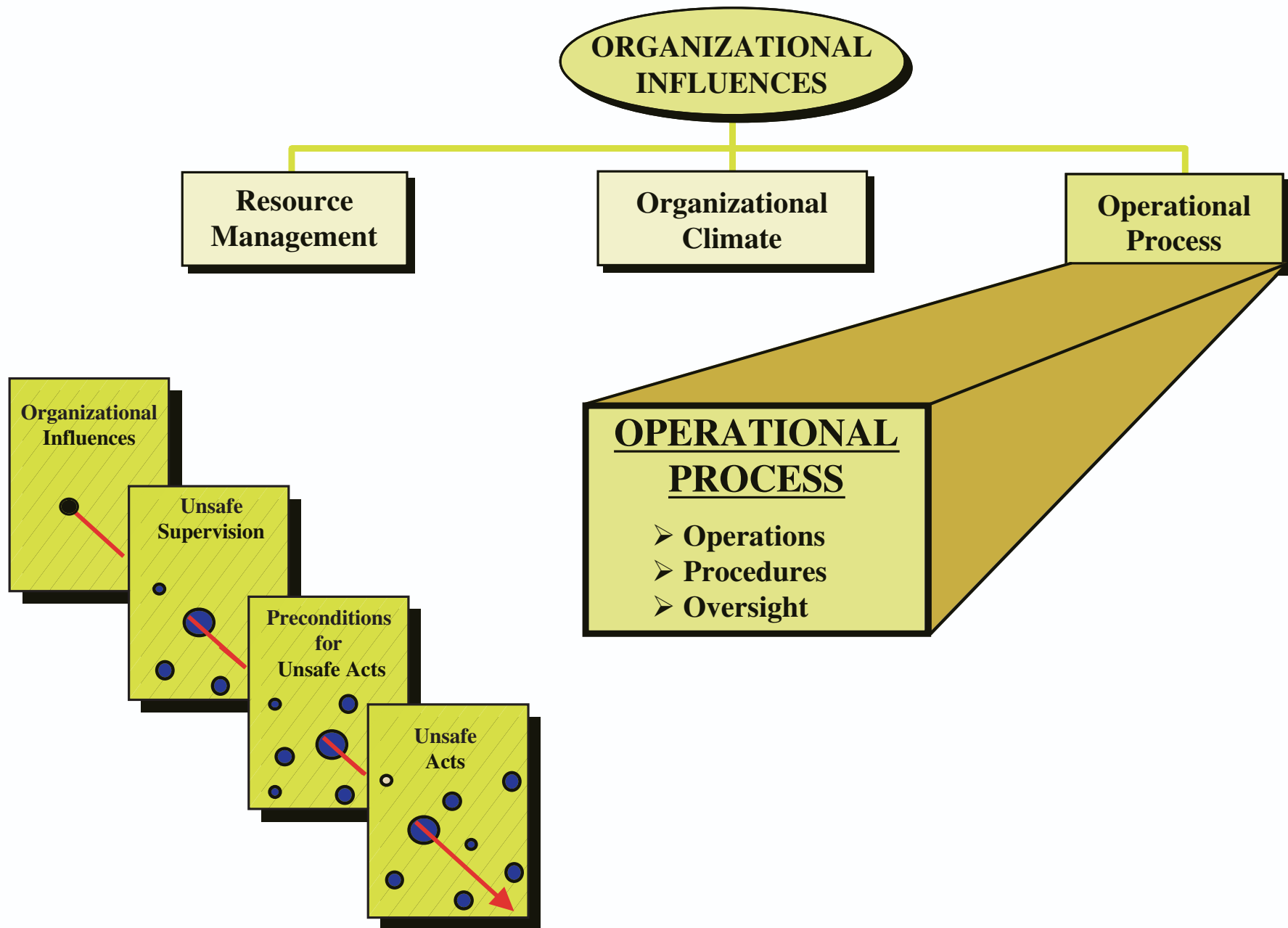






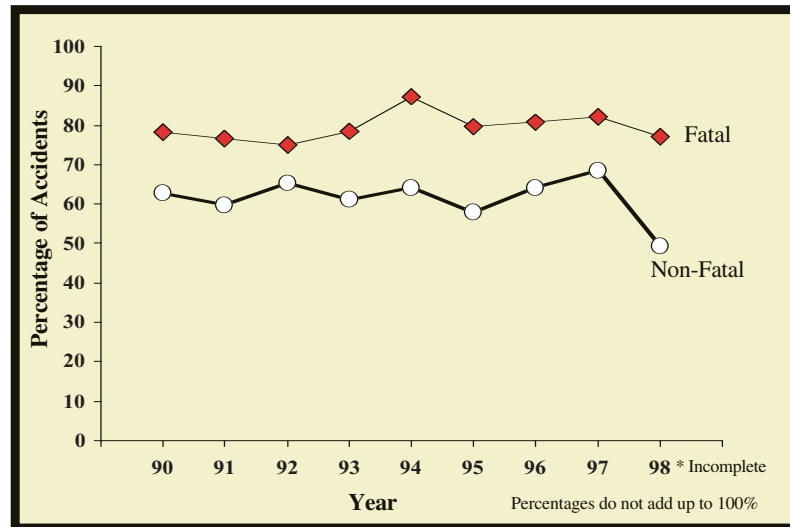




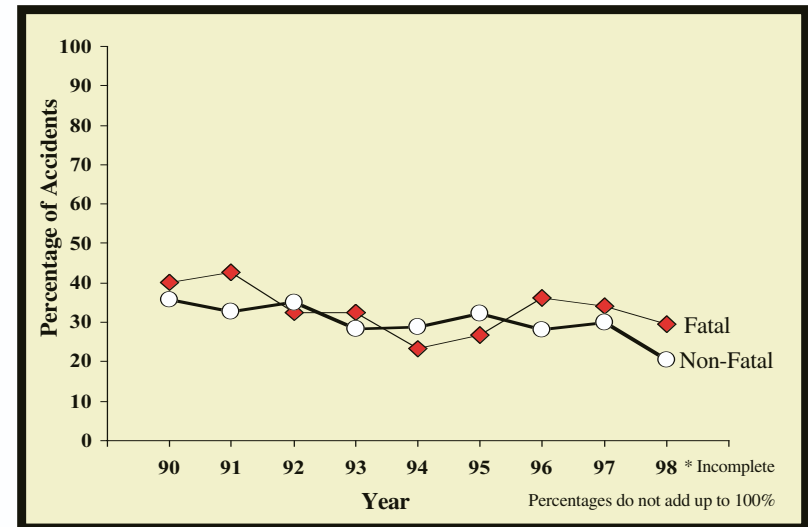


# FAR Part 91 - General Aviation: Fatal vs. Non-Fatal Accident Comparison

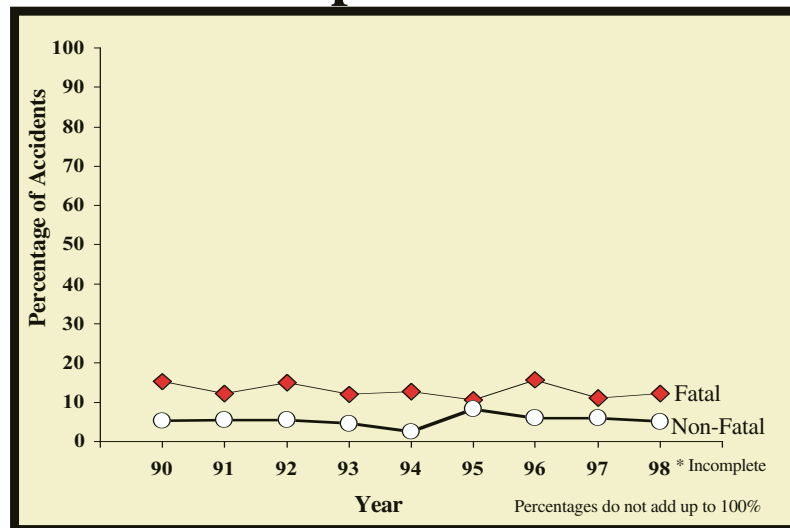
## Skill-based Errors



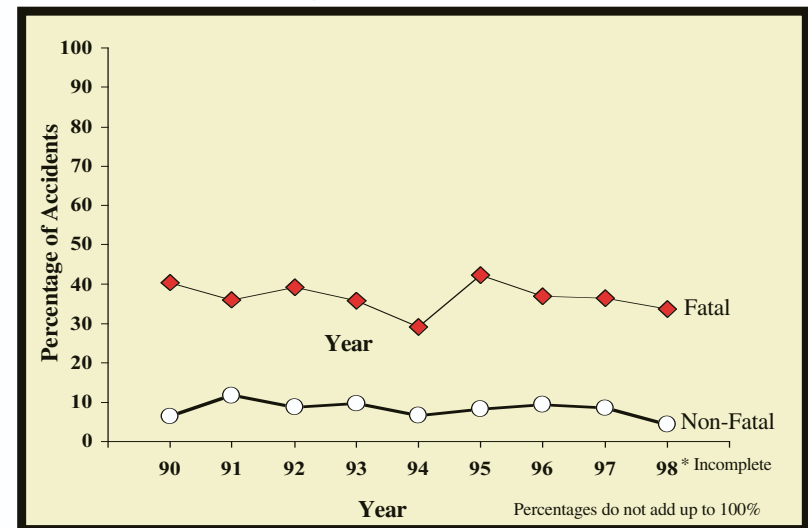
## Decision Errors



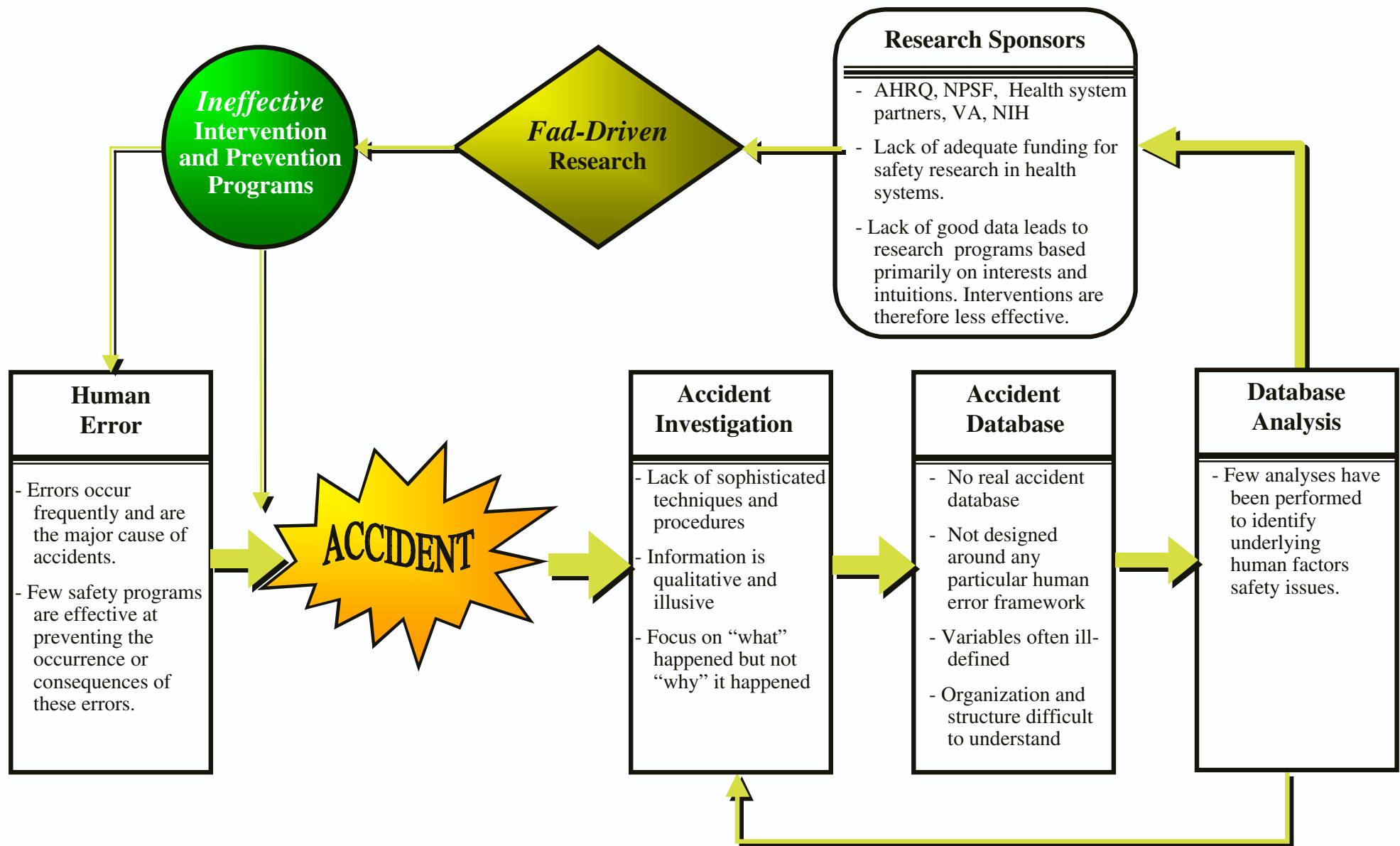
## Perceptual Errors



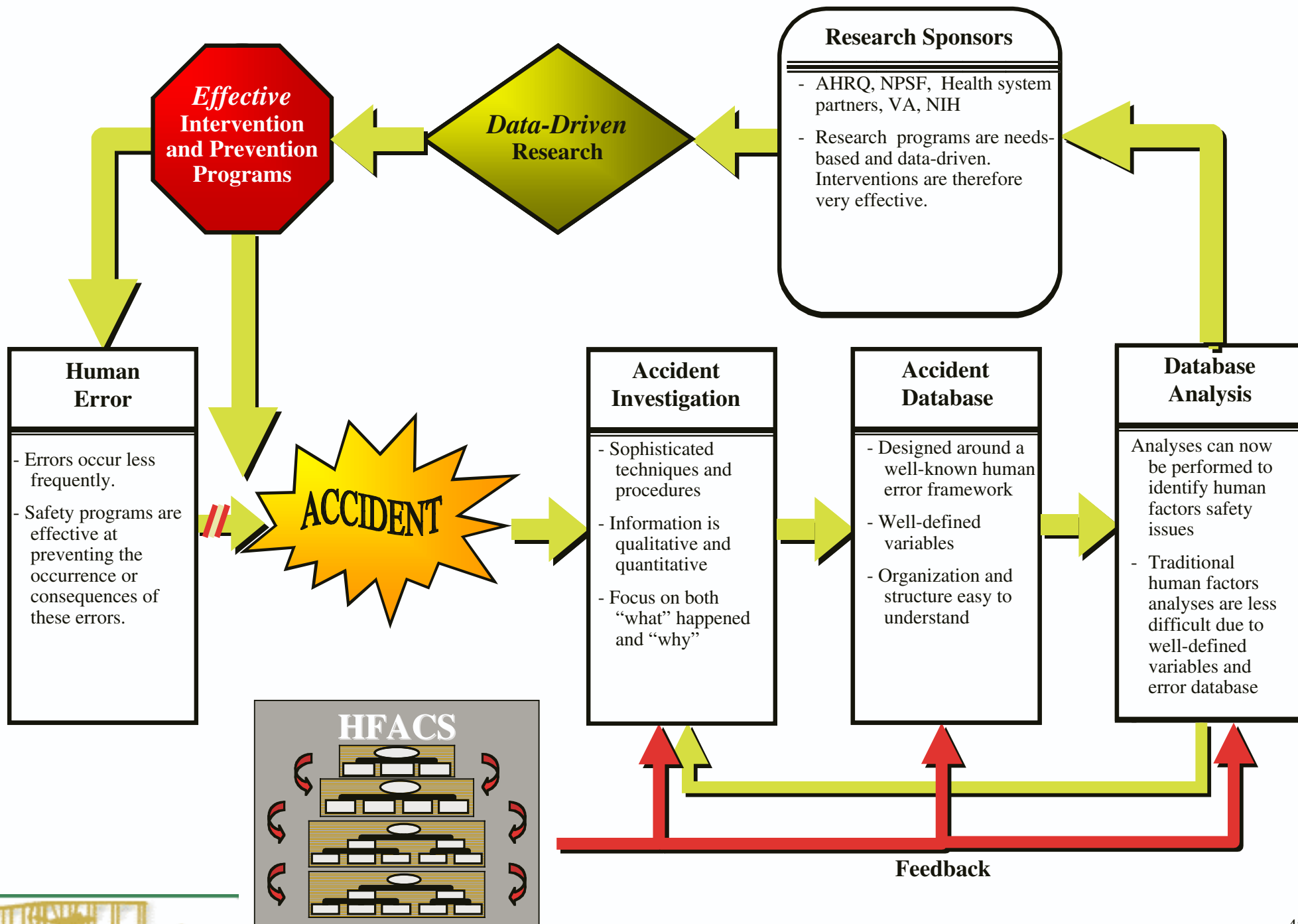
## Violations







Wiegmann, D. & Shappell, S. (In press). Human error analysis of commercial aviation accidents: Application of the Human Factors Analysis and Classification System (HFACS). *Aviation, Space, and Environmental Medicine*.



# *Human Factors Has Been Effectively Applied to a Variety of Complex Systems*

- Aviation
  - ▶ Design of aircraft
  - ▶ Air Traffic control
- Nuclear Power Plants
- Manufacturing
- Aerospace
  - ▶ Space station
  - ▶ Space shuttles
- Anesthesiology
- Computer Systems
- Remotely Operated Vehicles
- Automobiles

# *How Should We Start?*

Get a degree in human factors in your spare time!

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# *How Should We Start?*

- Work with a human factors consultant specialist
- Use your purchasing clout to work with vendors
- Be sure to document benefits from system modifications
  - ▶ It is important to determine how analysis and intervention have affected the system. Cost-benefit analysis is an important aspect of the systems engineering approach.

# *Example System Benefits*

- Reduction in reported incidents and accidents
- Reduction in error
- Improved communication
- Reduced personnel requirements because tasks can be more easily accomplished
- Increased customer satisfaction
- More quality time with customers
- Reduced job injuries
- Reduced patient waiting times
- Less “lost” information (forms, documents, etc)
- Better handoff
- Reduced workload
- Increased worker job satisfaction
- Etc...

# *Conclusion*

The profession of Human Factors is dedicated to improving the quality of complex systems. Lessons learned can be directly applied to medical systems. Work with Human Factors Engineers to benefit from their expertise.



# *Acknowledgements*

Thanks to Scott Shapell, Ph.D., from the Civil Aeromedical Institute and Doug Wiegmann, Ph.D., from the University of Illinois for permission to use and edit slides from their presentation “A Human Factors Approach to Accident Analysis and Prevention.”

# *Suggested Reading*

- Introductory Textbooks on Human Factors
  - ▶ Sanders, M.S. and McCormick, E.J. (1993) *Human Factors in Engineering and Design*, 7<sup>th</sup> Ed. New York: McGraw Hill, Inc.
  - ▶ Wickens, C.D., Gordon, S. E, and Liu, Y. (1998) *An Introduction to Human Factors Engineering*. New York: Addison-Wesley Educational Publishers, Inc.
- Bogner, M. S. (Ed.) (1994). *Human error in medicine*. Hillsdale, NJ: Lawrence Erlbaum Associates.
- Reason, J. (1990). Human error. Cambridge, England: Cambridge University